



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	876	8947A 7	CYLINDER BLOCK ASSEMBLY (8)	1	
1	876	8947A 8	CYLINDER BLOCK ASSEMBLY (7)	1	
1	876	8947A19	CYLINDER BLOCK ASSEMBLY (9)	1	
2	10	40096 80	SCREW, CRANKCASE TO CYLIND	8	
3	17	67296	DOWEL PIN (BEARING RACE)	3	
4	17	20033	DOWEL PIN, LOCATING	1	
5		42884	COVER, STARTER (TOP)	1	
6		76867	COVER, STARTER (BOTTOM)	1	
7	10	40095 50	SCREW, STARTER COVER	4	
8		65848	CARRIER, POPPET VALVE	1	
9	25	64872	GROMMET, POPPET VALVE	1	
10	21	42657A 1	CHECK VALVE, CRANKCASE	2	
11	10	42978	SCREW, ADJUSTING	1	
12	11	40020 2	NUT, JAM - ADJUSTING SCREW	1	
13		42942	CAP, ADJUSTING SCREW	1	
14	21	42623	CHECK VALVE (PRESS-IN)	1	
15	32	99130122	TUBING, BLEED	1	
16	10	40111 35	SCREW, CRANKCASE TO CYLIND	12	
17		99162	BOOT, OIL TANK	1	
18	1034	9003T	COVER, CYLINDER BLOCK	1	
19	27	43005 2	GASKET, CYLINDER BLOCK COV	1	10
20	10	40111 35	SCREW, CYLINDER BLOCK COVE	14	
21	54	47483	CLAMP, CYLINDER BLOCK COVE	4	
22		78799	TEMPERATURE SENDER	1	
23		44290	RETAINER, TEMPERATURE SEN	1	
24	10	48409	SCREW, RETAINER	2	
25	12	56681	WASHER, RETAINER SCREW	2	
26		86596	POPPET VALVE	1	
27		64877	DIAPHRAGM	1	
28	12	94182	WASHER	1	
29	10	69570	SCREW	1	
30	24	42996	SPRING, COMPRESSION - POPPE	1	
31		75692	THERMOSTAT (143 DEG.)	1	
32	27	62386	GASKET, THERMOSTAT	1	10
33	27	43006 2	GASKET, THERMOSTAT COVER	1	10
34		42885T	COVER, THERMOSTAT	1	
35	10	40111 35	SCREW, THERMOSTAT COVER	5	
36		12621	COVER, OIL PAD NON OIL INJEC	1	
37	27	12620	GASKET, COVER NON OIL INJEC	1	
38	10	40007106	SCREW, COVER NON OIL INJEC	2	
39	12	40022 14	WASHER, COVER SCREW NON	2	